



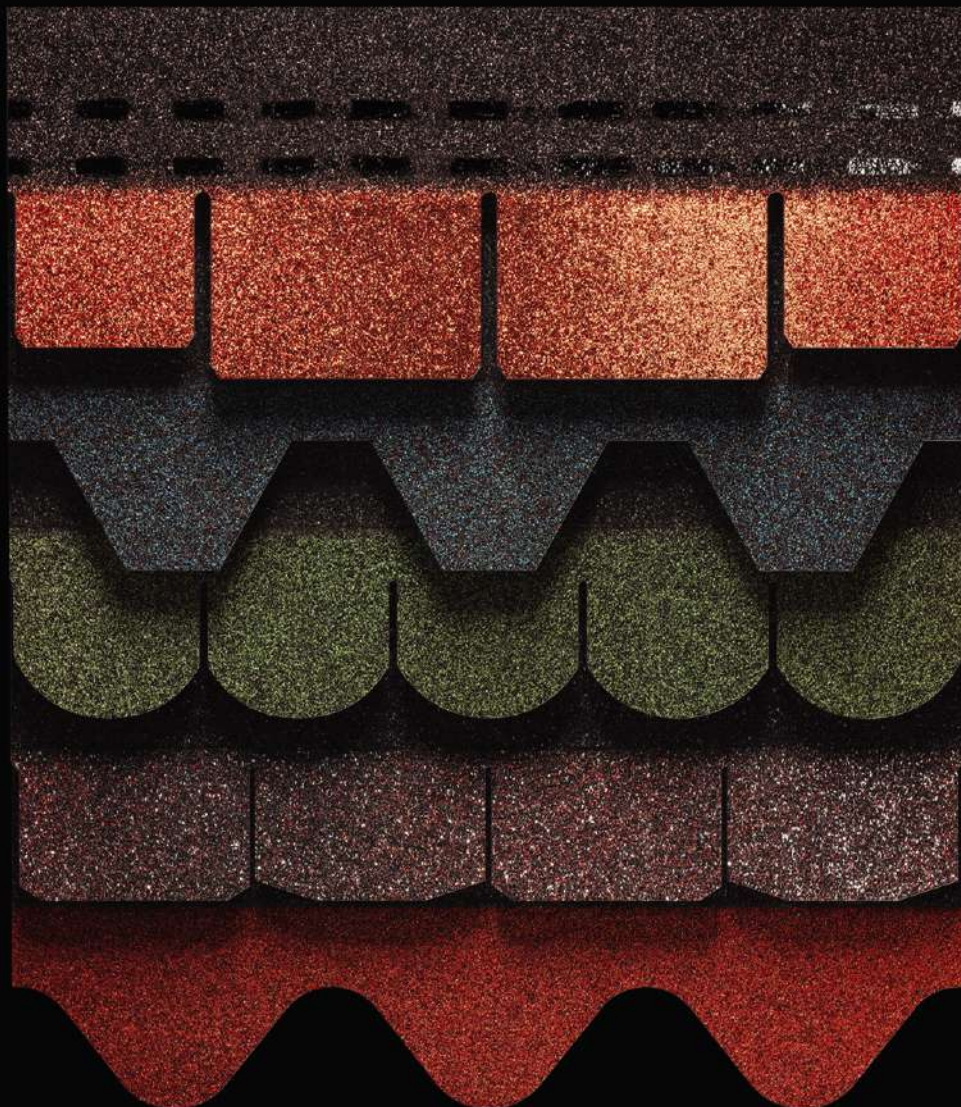
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# BITUMEN SHINGLES DÖCKE

ROOFING BEAUTY





PRODUCTION AND WAREHOUSE COMPLEX, DMITROV

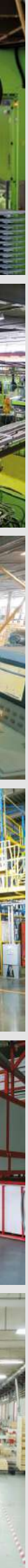


PRODUCTION AND WAREHOUSE COMPLEX, G. KIRZHACH



PRODUCTION AND WAREHOUSE COMPLEX, DMITROV





# COMPANY OVERVIEW

## HOLDING DÖCKE. MOVING FORWARD

Holding «Döcke Group» is the leading producer of the residential construction materials for the last 15 years. Since entering the market in 2005, the company was able to get the reputation of a reliable supplier of a high quality materials.

The Holding produces a wide range of goods, united by a single theme «House outer decoration and protection». Three factories of the Holding successfully produce such materials as vinyl siding, polymer facade panels, PVC rain gutter systems, attic stairs, and bitumen shingles. And all products produced by the Holding invariably cause pride both of its employees and the commercial partners of the company. Pride for quality of the goods, pride for positive feedback of the real estate owners who cares for the design and reliability. The quality of our products and a high standards of customer service are two key things on which Holding makes a special emphasis.

Holding Döcke Group today is:

- 3 large production complexes with a total area of more than 20 hectares.
- More than 1000 highly qualified employees.
- 8 regional representatives in all key regions of Russia.
- More than 80 distributors in all regions of Russia, CIS and european countries.
- More than 1000 points of sales.

Holding Döcke Group annual production capabilities

- 10 million square meters of siding.
- 5 million running meters of drainage systems.
- 3 million square meters of facade and socle panels.
- 12 million square meters of bitumen shingles.

Following principles guideline the Holding development:

- Produce high-quality products that can be proud of.
- To conduct honest and transparent business.
- To guarantee customers the best service and marketing support.
- To appreciate employees, provide them with opportunities for personal development and competitive motivation.
- To respect suppliers and cherish their reputation as a reliable Partner.

Over the years of work on the Russian and worldwide market, Döcke brand has repeatedly and deservedly become the winner and a prize-winner of prestigious national and international awards, like «Brand of the Year / EFFIE», «People's Brand», «Company of the Year», «Best Building WebSite», «European Standard». The company intends to save this position on the market and multiply the awards.

All Holding production facilities are equipped with the most modern equipment. Thus, siding, facade panels and rain gutter systems production facility, located in Dmitrov, Moscow region, is equipped with machinery produced and installed by the leading manufacturers such as Reimelt Henschel MischSysteme, Krauss-Maffei Kunststofftechnik, Theysohn Extrusion, ENGEL Austria GmbH. The factory in Kirzhach, Vladimir region, that produce bitumen shingles and roofing roll materials, is equipped with Machine Solution Providers Inc (USA) and Boato International (Italy) production lines. Only high-quality raw materials, components and dyes are used in production of Döcke materials. The best world suppliers involved, such as Lechler, Master Tec, Reagens, Arcema, Dow, DuPont, Baerlocher.

The quality of all products corresponds to the world standards, which are confirmed by written warranty obligations on the part of the manufacturer. The quality management system of the Holding complies with the international standards ISO 9001: 2008 and IQNet.

**Döcke. High standard.**



# DÖCKE PIE BITUMEN SHINGLES

## DÖCKE PIE BITUMEN SHINGLES

The assortment of Döcke PIE bitumen shingles consists of three series: PREMIUM, STANDARD and EUROPA, six different types of cuts and more than fifty colors.

The main feature of Döcke PIE shingles, that distinguishes these products from competitors is a unique patented technology for shingle adhesion: so called "Bitumen welding adhesive lock". Tests show that the Döcke PIE «lock» is 9 times stronger than the American adhesive system and 3 times stronger than the European one. This technology is approved by professional roofers and presented in every series of bitumen shingles.

**Döcke. High Standard**

# PREMIUM SERIES

- Shingles series from SBS bitumen.
- 50 years warranty.
- Shingle thickness 3,1mm.
- Basalt granules.
- Number of collection in series — 9.
- Number of colors in collection — up to 8.
- Adhesive method — «BITUMEN WELDING ADHESIVE LOCK».

## «BITUMEN WELDING ADHESIVE LOCK»



Döcke PIE PREMIUM: adhesive method - «BITUMEN WELDING ADHESIVE LOCK»

1 – Bitumen Glue

2 – Pure Bitumen

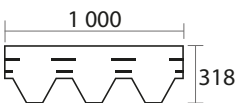
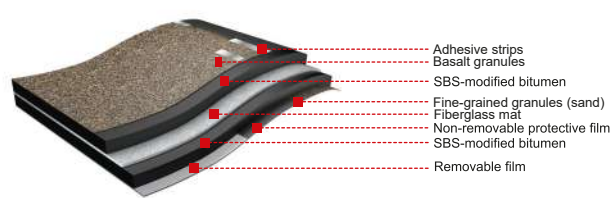
«BITUMEN WELDING» is three times stronger than standard gluing method.

Standard shingles:

1 – Glue

2 – Granules (basalt, anthracite, shale, etc.)

## PREMIUM SERIES SHINGLE STRUCTURE



## COLOGNE COLLECTION



Peppermint



Prune



Ginger



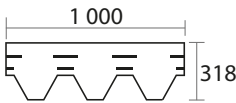
Cinnamon



Tiramisu



Blueberry



## SHEFFIELD COLLECTION



Biscuit



Coffee



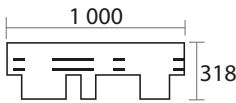
Almond



Strawberry



Chestnut



## GRANADA COLLECTION



Cocoa



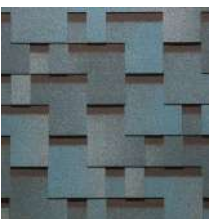
Coffee



Sesame



Cappuccino



Blueberry

GENOA COLLECTION



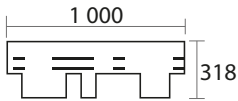
Amaretto



Truffle



Cannoli



Nutmeg

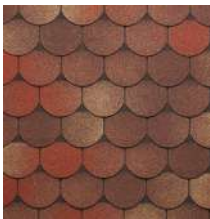


Tiramisu



Chestnut

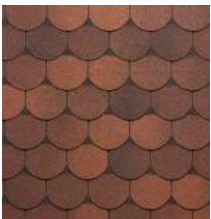
LIEGE COLLECTION



Nutmeg



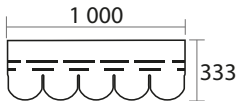
Wagasi



Coffee



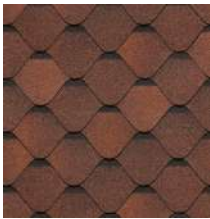
Prune



NICE COLLECTION



Cacao



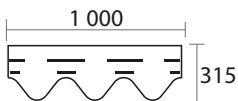
Coffee



Strawberry



Fladen



GENEVA COLLECTION



Peanut



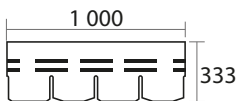
Coffee



Chili



Fladen



Raisin



Nutmeg

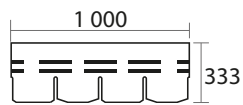


Wagasi



Cappuccino

ZURICH COLLECTION



Peanut



Coffee



Chili



Fladen



Raisin



Nutmeg

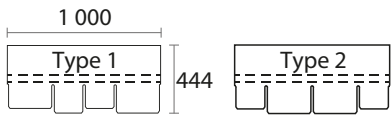


Wagasi



Cappuccino

SAPPORO COLLECTION



Wagasi



Nutmeg



Coffee



Prune



Chestnut



Tiramisu



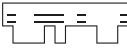
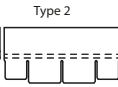
Halva

STARTER/RIDGE SHINGLES AND VALLEY MEMBRANE  
COLOR PALETTE

|           | Regular shingles | Starter / Ridge Shingles | Valley membrane |     |        |       |      |          |        |
|-----------|------------------|--------------------------|-----------------|-----|--------|-------|------|----------|--------|
|           |                  |                          | Brown           | Red | Copper | Green | Blue | Graphite | Coffee |
| COLOGNE   | Cinnamon         | Cinnamon                 | •               |     |        |       |      |          |        |
|           | Mint             | Mint                     |                 |     |        | •     |      |          |        |
|           | Ginger           | Ginger                   |                 |     | •      |       |      |          |        |
|           | Prunes           | Prunes                   |                 |     |        |       | •    |          |        |
|           | Tiramisu         | Tiramisu                 |                 |     |        |       |      |          | •      |
|           | Blueberry        | Blueberry                |                 |     |        |       | •    |          |        |
| SHEFFIELD | Biscuit          | Biscuit                  | •               |     |        |       |      |          |        |
|           | Strawberry       | Fig / Strawberry         |                 | •   |        |       |      |          |        |
|           | Almond           | Sesame / Almond          |                 |     | •      |       |      |          |        |
|           | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Chestnut         | Chestnut                 | •               |     |        |       |      |          |        |
| GRANADA   | Cocoa            | Cocoa                    | •               |     |        |       |      |          |        |
|           | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Sesame           | Sesame / Almond          |                 |     | •      |       |      |          |        |
|           | Cappuccino       | Cappuccino               |                 |     | •      |       |      |          |        |
|           | Blueberry        | Blueberry                |                 |     |        |       | •    |          |        |
| ZURICH    | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Peanut           | Peanut                   |                 |     | •      |       |      |          |        |
|           | Raisin           | Raisin                   |                 |     |        |       |      | •        |        |
|           | Chile            | Chile                    | •               |     |        |       |      |          |        |
|           | Fladen           | Fladen / Cannoli         |                 |     |        |       |      | •        |        |
|           | Nutmeg           | Nutmeg                   |                 |     |        |       |      |          | •      |
|           | Wagasi           | Wagasi                   |                 |     |        |       |      | •        |        |
|           | Cappuccino       | Cappuccino               |                 |     | •      |       |      |          |        |
| GENOA     | Cannoli          | Fladen / Cannoli         |                 |     |        |       |      | •        |        |
|           | Truffle          | Truffle                  |                 |     | •      |       |      |          |        |
|           | Nutmeg           | Nutmeg                   |                 |     |        |       |      |          | •      |
|           | Amaretto         | Amaretto                 |                 |     | •      |       |      |          |        |
|           | Chestnut         | Chestnut                 | •               |     |        |       |      |          |        |
|           | Tiramisu         | Tiramisu                 |                 |     |        |       |      |          | •      |
| LIEGE     | Nutmeg           | Nutmeg                   |                 |     |        |       |      |          | •      |
|           | Wagasi           | Wagasi                   |                 |     |        |       |      | •        |        |
|           | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Prune            | Raisin / Prune           |                 |     |        |       |      | •        |        |
| NICE      | Cocoa            | Cocoa                    | •               |     |        |       |      |          |        |
|           | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Strawberry       | Fig / Strawberry         |                 | •   |        |       |      |          |        |
|           | Fladen           | Fladen / Cannoli         |                 |     |        |       |      | •        |        |
| GENEVA    | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Peanut           | Peanut                   |                 |     | •      |       |      |          |        |
|           | Raisin           | Raisin                   |                 |     |        |       |      | •        |        |
|           | Chile            | Chile                    | •               |     |        |       |      |          |        |
|           | Fladen           | Fladen / Canno           |                 |     |        |       |      | •        |        |
|           | Nutmeg           | Nutmeg                   |                 |     |        |       |      |          | •      |
|           | Wagasi           | Wagasi                   |                 |     |        |       |      | •        |        |
|           | Cappuccino       | Cappuccino               |                 |     | •      |       |      |          |        |
| SAPPORO   | Wagasi           | Wagasi                   |                 |     |        |       |      | •        |        |
|           | Coffee           | Coffee                   |                 |     |        |       |      |          | •      |
|           | Nutmeg           | Nutmeg                   |                 |     |        |       |      |          | •      |
|           | Prune            | Raisin / Prune           |                 |     |        |       |      | •        |        |
|           | Chestnut         | Chestnut                 | •               |     |        |       |      |          |        |
|           | Tiramisu         | Tiramisu                 |                 |     |        |       |      |          | •      |
|           | Halva            | Halva                    |                 |     |        |       |      | •        |        |



SHINGLES DIMENSIONS

| № | Measurement   | Value                                                                                            |                                                                                             |                                                                                                  |                                                                                                     |                                                                                                |                                                                                                                                                                                                                    |
|---|---------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   |               | COLOGNE, SHEFFIELD                                                                               | NICE                                                                                        | GENOA, GRANADA                                                                                   | LIEGE                                                                                               | ZURICH, GENEVA                                                                                 | SAPPORO                                                                                                                                                                                                            |
| 1 | Shape of cut  | <br>Hexagonal | <br>Wave | <br>Irregular | <br>Beaver tail | <br>Slate | <br>Type 1<br><br>Type 2<br>Wood shingle |
| 2 | Width, mm     | 1 000 ± 3                                                                                        |                                                                                             |                                                                                                  |                                                                                                     |                                                                                                |                                                                                                                                                                                                                    |
| 3 | Thickness, mm | 3,1 ± 0,2                                                                                        |                                                                                             |                                                                                                  |                                                                                                     |                                                                                                |                                                                                                                                                                                                                    |
| 4 | Height, mm    | 318 ± 3                                                                                          | 315 ± 3                                                                                     | 318 ± 3                                                                                          | 333 ± 3                                                                                             | 333 ± 3                                                                                        | 444 ± 3                                                                                                                                                                                                            |
| 5 | Overlap index | 1,83                                                                                             | 1,92                                                                                        | 1,83                                                                                             | 2,38                                                                                                | 2,35                                                                                           | 3                                                                                                                                                                                                                  |

PACKAGING AND SHIPMENT

| № | Measurement                       | Value              |      |                |       |                |         |
|---|-----------------------------------|--------------------|------|----------------|-------|----------------|---------|
|   |                                   | COLOGNE, SHEFFIELD | NICE | GENOA, GRANADA | LIEGE | ZURICH, GENEVA | SAPPORO |
| 1 | Bundles on a pallet, pcs          | 42                 | 42   | 42             | 42    | 42             | 32      |
| 2 | Number of sheets in a bundle, pcs | 22                 | 22   | 22             | 22    | 22             | 16      |
| 3 | Net weight of one bundle, kg      | 28,2               | 28,2 | 28,2           | 35,1  | 36             | 34,6    |
| 4 | Pallet gross weight, kg           | 1184               | 1184 | 1184           | 1472  | 1509           | 1108    |
| 5 | Covering surface per bundle, m²   | 3                  | 2,9  | 3              | 3,1   | 3,1            | 2,4     |